

LeanNET[®] Inspection

Say Hello to Simplicity



LeanNET Inspection Station

File Setup Tools Help

08130901 - Batch(1) - Inspection Tst

Tracking Number

Select Schedule Start Previous Batch Test Batch Previous Next Upgrade Exit

ID: 1 Green processed indicator for easy identification

UnitID	1
UnitDesc	RECTANGLE / 13/32 SPACERWHITE CONTOUR MUNTIN - CUST
MuntinOut	White
MuntinInn	White
MuntinDes	WHITE CONTOUR MUNTIN
MuntinTyp	Contour Horz
UnitSize	31 7/8 x 31 7/8 x 5/8
UnitComm	001 Prairie
InnerLiteD	SS LOW E GLASS
OuterLiteD	SS CLEAR GLASS

OK **Reject**

ID: 2 Individual Rejection Symbols

UnitID	2
UnitDesc	CIRCLE / 3/8" SWIGGLE13/16 GREEN FLAT MUNTIN - 2Vx1HC /
MuntinOut	Green
MuntinInn	Green
MuntinDes	13/16 GREEN FLAT MUNTIN
MuntinTyp	Colonial
UnitSize	19 3/4 x 19 3/4 x 21/32
UnitComm	Circle
InnerLiteD	DS CLEAR GLASS
OuterLiteD	DS CLEAR GLASS

ID: 3

UnitID	3
UnitDesc	RECTANGLE / 13/32 SPACERWHITE CONTOUR MUNTIN - CUST
MuntinOut	White
MuntinInn	White
MuntinDes	WHITE CONTOUR MUNTIN
MuntinTyp	Contour Horz
UnitSize	25 x 32 1/2 x 5/8
UnitComm	2V x 1H Val
InnerLiteD	SS LOW E GLASS
OuterLiteD	SS CLEAR GLASS

Version 2.1.0.0 Online UnitMode Application status Schedule Import Status 8/17/2009 4:49:39 PM

FEATURES

- ▶ Visually displays assembled IG Units. LeanNET Inspection shows the next 3 IG Units of a production sequence
- ▶ Insert repair or rush IG Units into the production sequence.
- ▶ Easy "Single Touch" (touch screen or foot pedal) operation buttons, with process status and rejection status symbols.
- ▶ Automatically prints "Accept or Reject" labels to defined printers.
- ▶ Two operational modes "Glass" or "Unit" allows interfacing to external plant processes.

BENEFITS

- ▶ Improves IG Unit Assembly by visually displaying the IG Unit components and their orientation.
- ▶ Seamless integration of Repair and Rush Units by barcode scanning or manual entry.
- ▶ Improves Operator efficiency. IG assembly operators can easily identify units that are completed, rejected or not processed.
- ▶ Creates "Lean" processes by automatically sending "Accept or Repair" labels directly to specified stations.
- ▶ Allows standardization of a common inspection / identification system from "Glass Marking" to "Smart Oven" operation.

GIVING YOU GREATER CONTROL THAN EVER BEFORE

LeanNET[®] Inspection

Consider GED for all your needs

The screenshots show the LeanNET Inspection software interface. The top window displays '08130901 - Batch(1) - Inspection Tst' and shows three inspection screens (ID: 4, 5, 6) with technical specifications for each unit. The bottom window shows three more inspection screens (ID: 7, 8, 9) with their respective specifications. Each screen includes a visual representation of the window unit and a table of technical details.

UnitID	UnitDesc	MuntinOut	MuntinIn	MuntinDes	MuntinTyp	UnitSize	UnitComm	InnerLitd	OuterLitd
4	RECTANGLE / 1302 SPACERWHITE CONTOUR MUNTIN - CUST	White	White	WHITE CONTOUR MUNTIN	Contour Hoz	29 1/16 x 38 1/2 x 5/8	Trails	SS LOW E GLASS	SS CLEAR GLASS
5	DOME / 3/8" SWIGGLE 13/16 WHITE FLAT MUNTIN - 2V2HC /	White	White	13/16 WHITE FLAT MUNTIN	Colorful	31 3/4 x 55 3/4 x 21/32	Dome	DS CLEAR GLASS	DS CLEAR GLASS
6	RECTANGLE / 1302 SPACERWHITE CONTOUR MUNTIN - CUST	White	White	WHITE CONTOUR MUNTIN	Contour Hoz	45 x 32 1/2 x 5/8	3/8" Contour Victorian	SS LOW E GLASS	SS CLEAR GLASS
7	RECTANGLE / 1102 SPACERDGI GOLD BAR RUBY GLASS - CUS	Ruby	Gold	DG GOLD BAR RUBY GLASS	Colorful	32 x 48 x 9/16	DG Transom	SS LOW E GLASS	SS CLEAR GLASS
8	RECTANGLE / 1102 SPACER 13/16 GREEN FLAT MUNTIN - CUST	Green	Green	13/16 GREEN FLAT MUNTIN	Colorful	30 x 40 x 11/16		TS CLEAR GLASS	TS CLEAR GLASS
9	RECTANGLE / 1902 SPACERDGI GOLD BAR EMERALD GLASS - CUST	Emerald	Gold	DG GOLD BAR EMERALD GLASS	Colorful	32 x 50 x 13/16	St Mario	SS LOW E GLASS	SS CLEAR GLASS

- Glass Fabrication
- IG Spacer Fabrication
- Glass Cutting & Loading
- Glass Washing
- Muntin Fabrication
- Screen Systems
- Decorative Glass Solutions

Window Fabrication

- Cutting
- Fabrication
- Welding
- i-3 SmartLoad Welding System
- Cleaning

Automated Systems

Software Process Solutions

Material Handling Solutions

Training & Support

SPECIFICATIONS:

LeanNET[®] Inspection (version 2.01.00)
 Windows XP Pro Service Pack 3, 512M RAM
 100 G Hard Drive
 Includes SQL MSDE 2000

Barcode labels for inspection units. Each label includes a unit number, dimensions, and technical specifications. Some labels have 'Reject' markings.

UnitID	UnitDesc	MuntinOut	MuntinIn	MuntinDes	MuntinTyp	UnitSize	UnitComm	InnerLitd	OuterLitd
1	31 7/8 W x 31 7/8 H x 5/8 T	White	White	WHITE CONTOUR MUNTIN - CUSTOM	RECTANGLE / 1302 SPACER				
2	29 1/16 W x 30 1/2 H x 5/8 T	White	White	WHITE CONTOUR MUNTIN - CUSTOM	RECTANGLE / 1302 SPACER				
3	29 1/16 W x 38 1/2 H x 5/8 T	White	White	WHITE CONTOUR MUNTIN - CUSTOM	RECTANGLE / 1302 SPACER				



To learn more, call 330.963.5401, fax 330.963.0584 or visit us at www.gedusa.com

