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# Press Release

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## **200+ Leaded Lites Per Shift Possible With GED's Decorative Application System**

**TWINSBURG, OH** — February 19, 2007 — Window and door manufacturers can now apply lead tape to create unique cut-glass designs at the rate of 200+ lites per shift with GED's Decorative Application System (DAS) that includes an "XY" Application Table and easy-to-use software.

"In adapting our existing "XY" Application Table and machine to apply lead tape as well as 3M™ Accentrim™ optical film," notes Ron Auletta, president and CEO of GED Integrated Solutions, "we are now able to provide our window and door customers with an automated application system that produces accurate, consistent, profit generating single and two-sided leaded lites in unique cut-glass designs. And, with the easy-to-use software with its dedicated designer program, standard and custom lead patterns can be created and stored with the help of colorful visuals."

Key DAS features/benefits include:

- Fast, automatic application to produce 200+ leaded lites per shift depending on pattern design.
- Patent pending method for two-sided lead panels that utilize the same zero point to ensure accurate inside/out application.
- Precision controllers and components are designed to provide professional, consistent unit after unit application.
- Exclusive dual-purpose application head provides flexibility to apply 6, 9, and 12-mm width lead tape.
- EZsize™ quick-change system enables tool free changeover in less than three minutes.

Key DAS Software features/benefits include:

- Dedicated designer program is CAD compatible, easy to use. Patterns can be created and stored with the help of colorful visuals.
- Lead tape patterns can be created from dxf files.
- Diamond, grid or frame lead tape patterns can be created at the machine via the integrated pattern design software.

- Self-diagnostics mode makes troubleshooting easier and faster with the automatically run lot and on-board user manual with schematics.
- Integrated software “wizard” simplifies machine setup and calibration.

Specifications:

- Maximum Lite Size: 50-in. x 96-in. x 1/4-in.
- Minimum Lite Size: 8-in. x 8-in.
- Production Output: 24-in. x 36-in. grid pattern, 200 lites per shift with lead tape
- Sizes Supported:
  - Lead Tape: 6, 9, 12-mm widths in 50 or 100 meter rolls
  - Accentrim™: 1/2, 3/4 and 1-in. widths in 120 yard rolls

For more information on GED's Decorative Application System visit [www.gedusa.com](http://www.gedusa.com) or call (330) 963-5401.

**About GED Integrated Solutions**

GED Integrated Solutions manufactures fully integrated insulating glass and vinyl window and door fabrication systems including the revolutionary Intercept® i-3 IG spacer frame production system. The company's i-3 platform works with LeanNet communications software to integrate every facet of a plant's operation, increasing profit and getting orders out the door faster. GED's commitment to innovation that addresses its customers' needs is evidenced by the fact that 18 of the top 20 manufacturers utilize GED's equipment and software solutions.

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**Photo caption:** Profit generation potential is substantial with GED's Dedicated Application System that can apply lead tape to create unique cut-glass designs at the rate of 200+ lites per shift.

